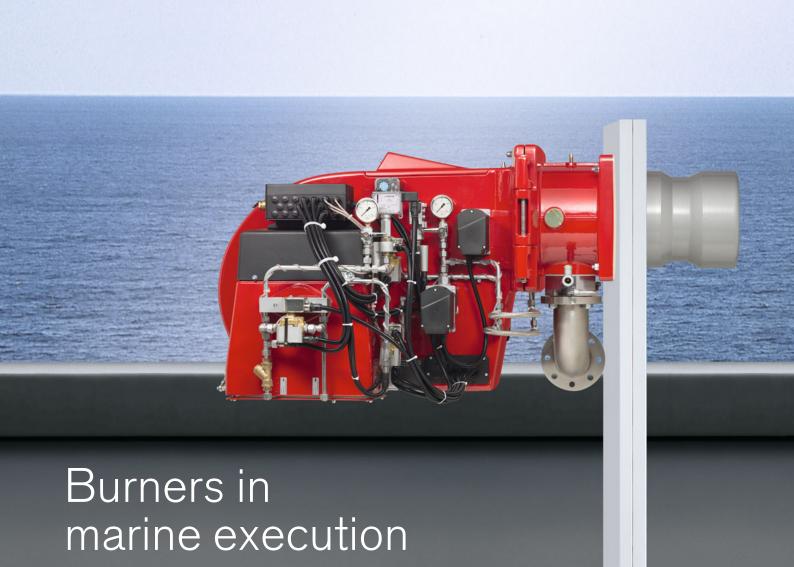
# info

Burners for LNG, distillate and residual oil



## Progress and Tradition: Burners in marine execution



Weishaupt products can be found everywhere where reliability is essential

For over 40 years Weishaupt has designed and produced burners in marine execution for various applications such as auxiliary and hot water boilers for shipping and offshore installations. The in-house Research and Development Centre is constantly working on innovative new developments.

The burners are distinguished by their robust and compact design. They are easy to install and maintain. Total care is taken in the development and production especially when it comes to making servicing easy.

Our commitment to quality goes beyond product and service. Weishaupt offers individual solutions for the control of burners, boilers and supply equipment. This provides you with expertise from a single source.

### Modular.

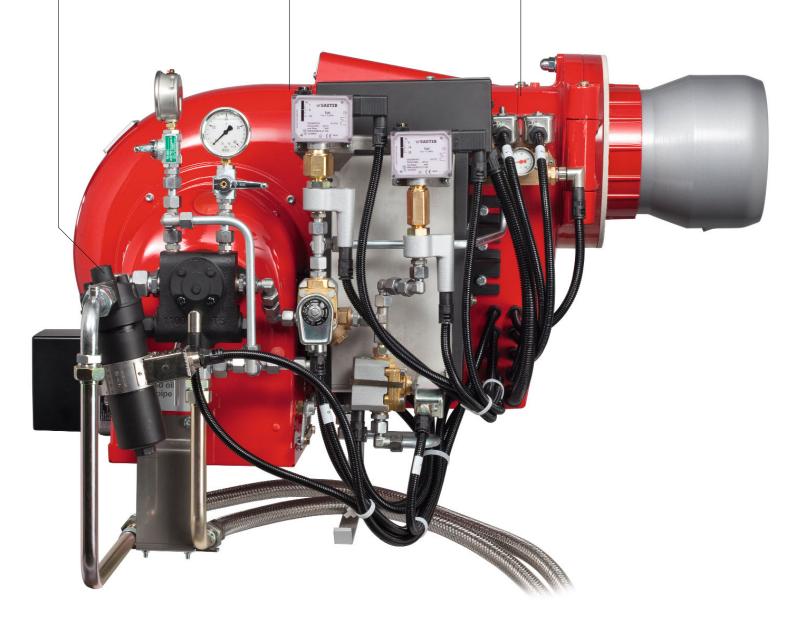
Thanks to their modular construction, Weishaupt burners can meet almost all requirements for shipping and offshore operations.

### Robust.

For many decades, Weishaupt burners in marine execution with their compact construction have proven themselves under the harshest conditions.

### Reliable.

Highest quality is our goal. Each burner is therefore fully tested and approved by Classification Societies.



## Highest availability ensured using three fuel marine burners

## Weishaupt three fuel burners for LNG, distillate (DM..) and residual oils (RM..) for capacity ranges from 450 to 32000 kW

Strict environmental regulations for shipping require more flexibility in terms of the fuel used.

LNG is one of several options to fulfil them. The infrastructure however is only in its development stage.

#### Flexibility in the choice of fuel

Weishaupt three fuel burners ensure continuous operation independent of fuel availability. This guarantees high flexibility.

## The digital combustion management provides highly efficient combustion by precise dosing of fuel and air.

## The specially developed GVU (Gas Valve Unit) provides many safety benefits:

- Nitrogen purge in emergency as well as during maintenance
- Quantity as well as time supervised purging and venting processes
- Pneumatic valve control
- Flexible twin wall gas supply to the burner with CH4 (methane) monitored air purging in the outer shell as additional safety feature in the event a leakage
- Reliable ignition of pilot flame

#### Everything from one source

A complete unit ready for connection consisting of burner, gas supply and controls is certified according to your specifications and supplied fully tested.

#### Legends:

#### 1.0 Burner

- 1.1 Three fuel burner (LNG, MDF, RFO)
- 1.2 Oil shut off device with safety valve
- 1.3 Three-way change-over valves MDF/RFO

#### 2.0 System controls

- 2.1 Central control and monitoring device
- 2.2 GVU (Gas Valve Unit) Control

#### 3.0 GVU

The GVU controlls, regulates and monitors LNG, Nirtogen, compressed air and purge air.
The unit consists of:

- 3.1 LNG high pressure supply with externally accessible ball valve, gas flow measurement, gas pressure control
- 3.2 Nitrogen inlet
- 3.3 Gas inlet main gas
- 3.4 Purge air inlet
- 3.5 Compressed air connection with pressure regulating station
- 3.6 Main gas burner (twin walled gas hose)
- 3.7 Ignition gas burner twin walled gas hose
- 3.8 Purge air outlet / connection for suction fan
- 3.9 Gas vent / discharge

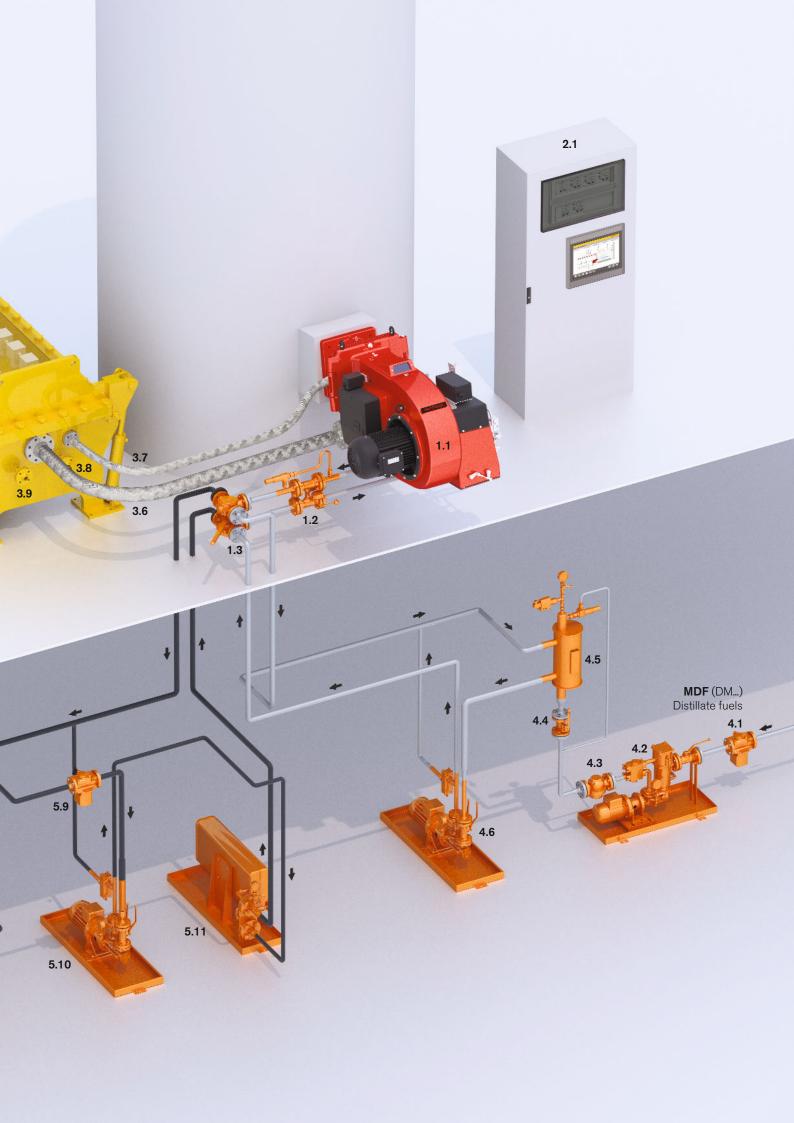
#### 4.0 MDF (DM... fuels)

- 4.1 Filt
- 4.2 Single pipe feeder pump
- 4.3 Oil meter
- 4.4 Shut off device
- 4.5 Air/gas separator with safety valve, pressure monitoring and pressure display
- 4.6 High pressure supply pump station

#### 5.0 RFO (RM... fuels)

- 5.1 Filte
- 5.2 Ring main pump station
- 5.3 Shut off device
- 5.4 Air/gas separator
- 5.5 Ring main min. pressure switch
- 5.6 Ring main pressure display
- 5.7 Ring main pressure regulating valve
- 5.8 Shut off combination with safety valve
- 5.9 Filte
- 5.10 High pressure supply pump station
- 5.11 Oil preheater station





# Equipped for all ports in the world: A Weishaupt burner for almost any fuel

Marine Fuel Oils are available in various qualities. MARPOL 73/78 Annex I to VI regulates the use, as well as the emissions of sulphurous combustion products in certain marine territories. This has resulted in oils with a lower sulphur content than required by the regulations being produced.

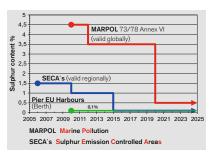
The standard ISO 8217 for marine fuels differentiates between Marine Distillate Fuel Oil and Marine Residual Fuel Oil, whereby Residual Fuels are commonly know as heavy oils (RFO).

The most important specifications limit the density, the viscosity, the water content and the flash point.

In accordance with MARPOL regulations, a sample of each fuel delivered must be available on board. The fuel can only be used once the specification (Bunker Delivery Note) has been released by the test laboratory.

Weishaupt burners in marine execution are approved for Marine Fuel Oils to ISO 8217 2010-06-15 and DIN ISO 8217 2011-09.

For safety reasons, due to its low flash point of 45 °C, DMX quality oil is not approved for combustion in shipping.



Limit values for sulphur content in the fuel

Source: DIN ISO 82	217 : 2011-09			Marine fuels (MFO)													
Commercial designations* (MD				Distillate fuels  Residual oils (RFO)  e.g. MGO* / MDO*  e.g. HFO* / Bunker oils*													
Characteristics	Unit	Limit	DMX 1)	DMA	DMZ	DMB	RMA 10	RMB 30	RMD 80	RME (IFO) 180	180		MG FO) 500	700	380	RMK 500	700
Viscosity at	mm²/s	min.	1.4	2.0	3.0	2.0											
40 °C / 50 °C	mm <sup>-</sup> /S	max.	5.5	6.0	6.0	11.0	10.0	30	80	180	180	380	500	700	380	500	700
Density at 15 °C	kg/m³	max.	-	890	890	900	920	960	975	991	991 1010						
Sulphur	mass %	max.	1.0	1.5	1.5	2.0					Statutory requirements						
Flash point	°C	min.	43	60	60	60	60	60	60	60	60 60						
Hydrogen sulfide	mg/kg	max.	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0 2.0						
Carbon residue	% (m/m)	max.	-	-	-	0.3	2.5	10	14	15	18 20						
Danier a last	winter °C	max.	-	-6	-6	0	0	0	30	30	30					30	
Pour point	summer °C	max.	-	0	0	6	6	6	30	30	30				30		
Water	% (V/V)	max.	-	-	-	0.3	0.3	0.5	0.5	0.5		O	).5			0.5	
Ash	mass %	max.	0.01	0.01	0.01	0.01	0.04	0.07	0.07	0.07		0.	10			0.15	
Weishaupt guide value	es for the atomisi	ng tempera	ature °C	20-40	20-40	20-50	60	90	115	135	135	150	155	160	150	155	160
				L / R Burn			MS <sup>3)</sup> B	urners	(two s	stage)					М	S 3)	
				MS 3)	Burne	rs (two	stage	e) w. fu	el cha	nge-ov	er ope	eration	ı				
Weishaupt Burner						RMS	3) Burr	ers (s	liding t	wo sta	ge/ m	odula	ting)				
	RMS <sup>3</sup> Burners (sliding two stage/ modulating) with fuel change-over operation																

<sup>1)</sup> DMX not approved for marine burner operation 2) L / RL Burners: multi-stage / modulating light oil burners 3) MS / RMS Burners: multi-stage / modulating heavy oil burners

# Class approved: Weishaupt burners meet all classifications

The Classification Society creates, monitors and documents the compliance of technical regulations on ships and offshore installations.

The so-called Plimsoll line shows by which Society the ship has been classified. On merchant ships this can be found at half ship's lengths on both sides of the hull.



Classification identification by Plimsoll line

The burner can be matched to the ship using the registration code.



Registration code on the burner hinge flange

It is not a legal requirement for the owner of a ship to classify his ship. However, there are only a few states that permit the operation of unclassified ships in their territorial waters. To make the operational radius of a ship as flexible as possible, classification is inevitable.

Ships without classification are not permitted in European waters or ports.

Burners and components, which are approved for use in shipping and on offshore installations are controlled by the **Type Approval** (design approval). This approval is the basis for the final inspection (Final Approval) at the test facility or on site.

Internat	ionally	y rec	ognised Societ	ies	
	1.	ABS	ABS	American Bureau of Shipping	
	2.	в۷	BUNEAU TENTAL	Bureau Veritas	
	3.	ccs	(3)	China Classification Society *:	
ociation	fusion 1.	-DNV	T &	Det Norske Veritas	
onal Ass ttion Soc	5.	GL	GL®	Germanischer Lloyd	
ACS International Association of Classification Societies	6.	KR	KGR	Korean Register of Shipping	
IACS   of C	7.	LR	Lloyd's Register	Lloyd's Register	
	8.	NKK	(K)	Nippon Kaiji Kyokai	
	9.	RINA	RINA	Registro Italiano Navale	١
	10.	RS		Russian Maritime Register	
Type A	pprova	al			
Classification	on Coun	try	Approval Code No.	Burner type	
ABS	USA		07-HG211243/2-PDA	L/RL/M/MS/RMS/WKL/WKMS/ 1-11 u.30-80	
BV	Franc	e	02396/GO BV	L/RL/M/MS/RMS/WKL/WKMS/ 1-11 u.30-80	
			SMS.W.II/761/C.O		
ccs	China	ı	HB05A00054	L1/L3	
			HB94A960	L/RL/M/MS/RMS/5-11	
			HBA03190125	L/RL/MS/RMS/30-70	
DNV	Norwa	ay	submitted		
GL	Germ	-	Drawing approval	L/RL/M/MS/RMS/1-11 u.30-70	
KR	Korea		HMB04961-BR001	L/RL/MS/RMS/5-11	
LR	Engla		Service agreement		
NKK	Japar	1	Approval by GL		
RINA	Italy		not required		
RS	Russi	a	09.04031.250 09.04030.250 09.04029.250 10.05019.250	L/M1-3 L/RL/M/MS/RMS/5-11 L/RL/M/MS/RMS/30-70	

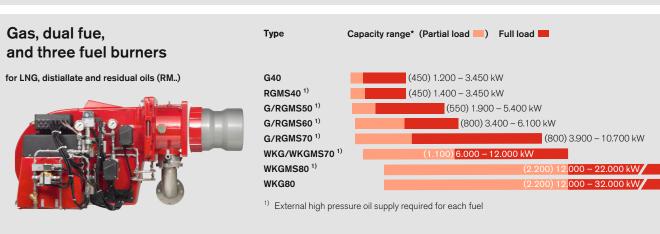
Other classifications can be met on request

### You have a demanding requirement: Weishaupt has a suitable burner

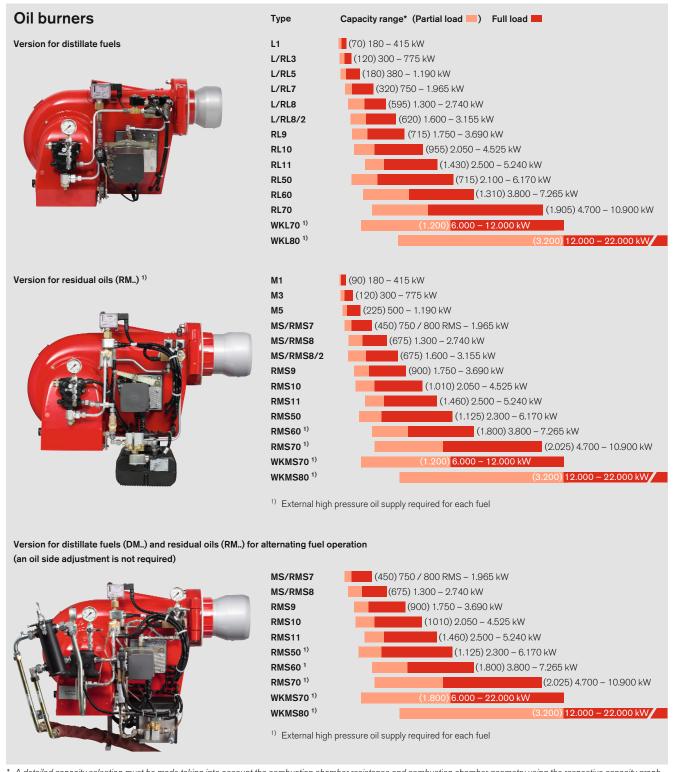
Step by s										
1. Fuel	Tollowing init		,00 10 30,001 )	our burner.						
Marine Gases Marine Oils										
LNG	LPG	DMA	DMZ	DMB	RMA	RMB	RMD	RME	RMG	RMK
2. Boiler type a	nd constructi	on (combustio	n chamber ge	ometry)						
	<b>Heating and h</b> m water / hot v				Auxiliary boile am / thermal f	·				
3. Installation p	osition of the	burner								
	Horizon	ital		Horizont	al deviation (	10 to 30°)		\	/ertical	
4. Burner capa	city required a	and combustio	n chamber dir	nensions						
		N	lonoblock bur	ners				Duobl	ock burners	
Mon	arch 1 – 11 (0	,2 - 5,2 MW)		Industrial	burners (up t	o 10.9 MW)		WK burner	s (1.2 to 32 MV	V)
5. Type of regu	lation require	d								
multi-st	• (viscos	sity up to 570 m sity up to 380 m junction with MF	m <sup>2</sup> /s at 50 °C	ating operation	)	modula	ating • (v	iscosity up to 700	) mm²/s at 50 °	C)
6. Classification	n required									
ABS	BV	ccs	DNV	Gi	L	KR	LR	NKK	RINA	RS

Our modular burner program offers optimum flexibility and maximum individuality

#### Index type of regulation / fuel L/M/MS Oil burners two stage RL / RMS / WKMS Oil burners sliding two stage or modulating G / RGL / RGMS / WKG / WKGL / WKGMS Gas / dual fuel burners sliding two stage or modulating



<sup>\*</sup> A detailed capacity selection must be made taking into account the combustion chamber resistance and combustion chamber geometry using the respective capacity graph (product leaflet / manual)



<sup>\*</sup> A detailed capacity selection must be made taking into account the combustion chamber resistance and combustion chamber geometry using the respective capacity graph (product leaflet / manual)

## In detail: Weishaupt burners offer many advantages

Weishaupt burners are manufactured to individual requirements. This means we deliver a product, which has been exactly matched to the customer's needs.

But Weishaupt burners also stand out through a multitude of innovative ideas:

### Reliable and convenient fuel change-over

Whether switching from Gas (LNG) to MFO or from a high viscosity fuel to a low viscosity fuel, regardless of the type of fuel change-over required, we have the right solution.

The key advantage of the Weishaupt design is that no fuel-side adjustment is needed for fuel change-over.

Alternating operation with different MFO fuels:

A high degree of operational reliability is achieved by using standard pressure monitoring, even when switching between liquid fuels of different viscosity.

To ensure that our high standards for operational reliability are met when switching from a high viscosity fuel to a low viscosity fuel, the temperature of the oil supply system must be reduced to a temperature of 40-60 °C prior to switching to the low viscosity fuel. This is usually achieved with an auxiliary fuel.

No matter which port you are heading for, Weishaupt offers a convenient and practical solution with this reliable fuel change-over.



Precise leakage diversion ensures maximum safety (standard for version with different MFO fuels in alternating operation)

### Maximum safety provided by precise leakage diversion

When using MFO fuel the shaft seal is placed under extreme mechanical strain. Weishaupt offers an optimum solution with an innovative design and the use of high quality materials.

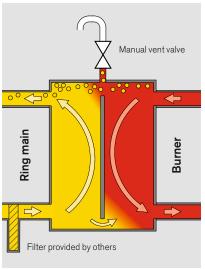
With the multi-fuel pumps UHE-WH, the oil is diverted into a separate reservoir by precise leakage diversion in the event that the shaft seal fails.



The integrated gas/air separator provides greater reliability and convenience (standard on RMS burners version with different MFO fuels in alternating operation)

### Energy saving provided by gas/air separator

The separation into different temperature zones from ring main to burner supply ensures that the oil preheater is used in the most efficient way. This saves energy and operating costs. The straightforward connection to the oil supply also minimises installation costs.



The separation into different temperature zones saves energy and costs



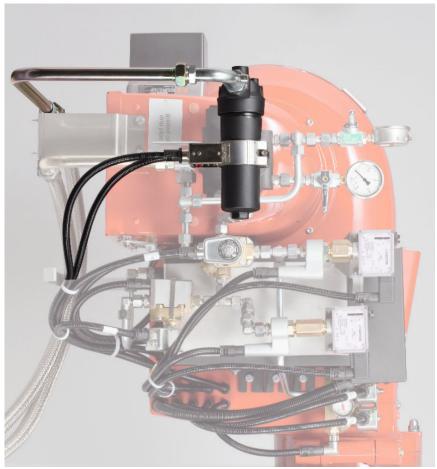
The integrated oil filter is easily accessible (standard on MS burners version with different MFO fuels in alternating operation)

#### Oil filter fitted as standard

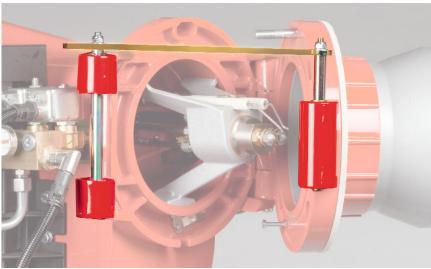
The heated, integral oil filter is easily accessible and easy to service. Due to the flexible construction of the oil filter the burner can be positioned as required.



The hinge securing mechanism supplied as standard ensures that the burner can not swing close during servicing.

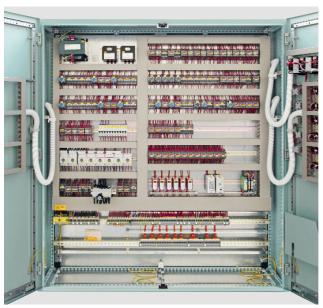


Due to the flexible construction of the heated oil filter the burner can be installed in any position required from horizontal to vertical



Increased safety during servicing provided by the integrated hinge flange with securing mechanism

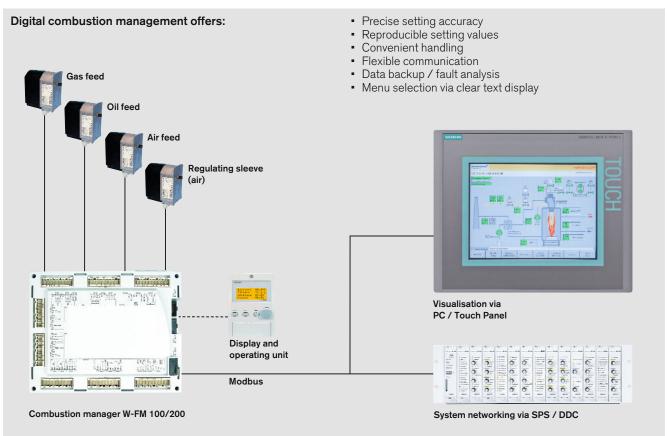
# We control to your requirements: Analogue or digital



Weishaupt offers individual control systems to meet all requirements of the ship's classification with the usual voltages and frequencies



Highest safety provided by 100% redundancy of burner control systems



In conjunction with classification society LR / GL / DNV: Digital combustion management makes burner operation convenient and reliable

# Simple and time saving conversion with ready-to-install conversion kits

#### Ready-to-install conversion kits

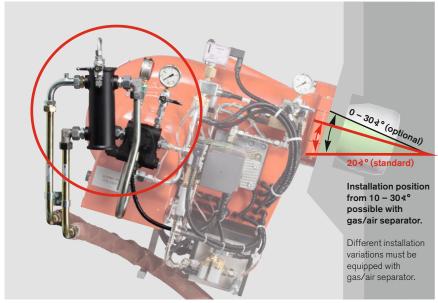
for example for conversion from residual oils to distillate/residual oils, offer a time saving and service friendly possibility to adapt burners already installed to meet changing requirements.



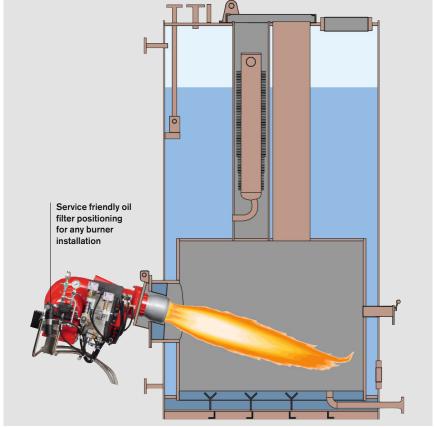
Conversion kit for RMS7 / RMS8



Conversion kit for MS7 Z / MS8 Z

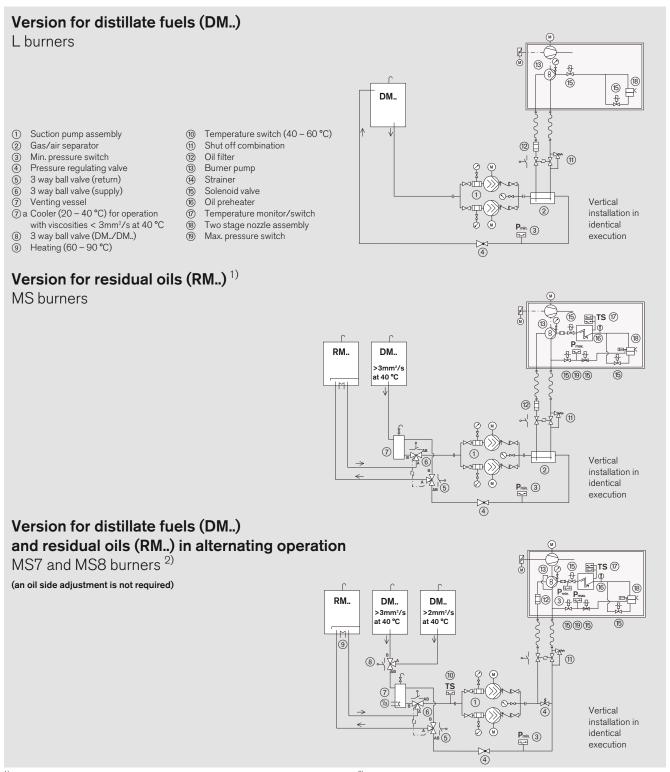


Ready-to-install conversion kits facilitate the conversion of an existing burner and are easy to install (example RMS7 / RMS8)

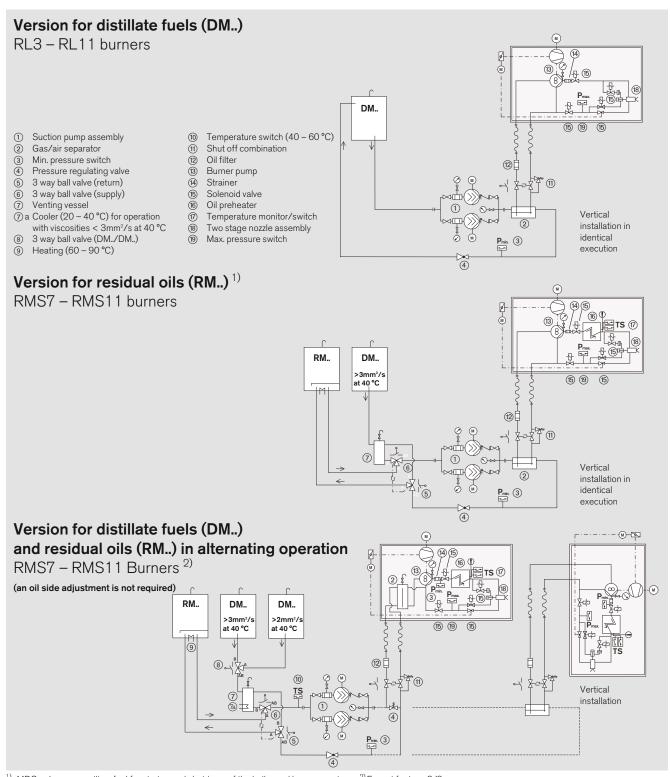


With the MS conversion kit (example MS7 / MS8) installation is possible from horizontal to vertical

# Technology in detail: Fuel supply /fuel change-over

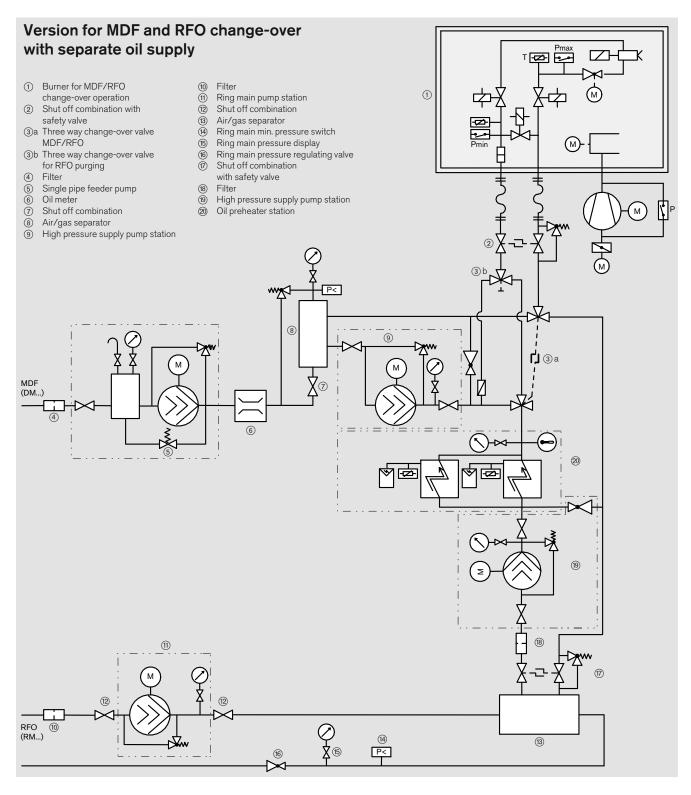


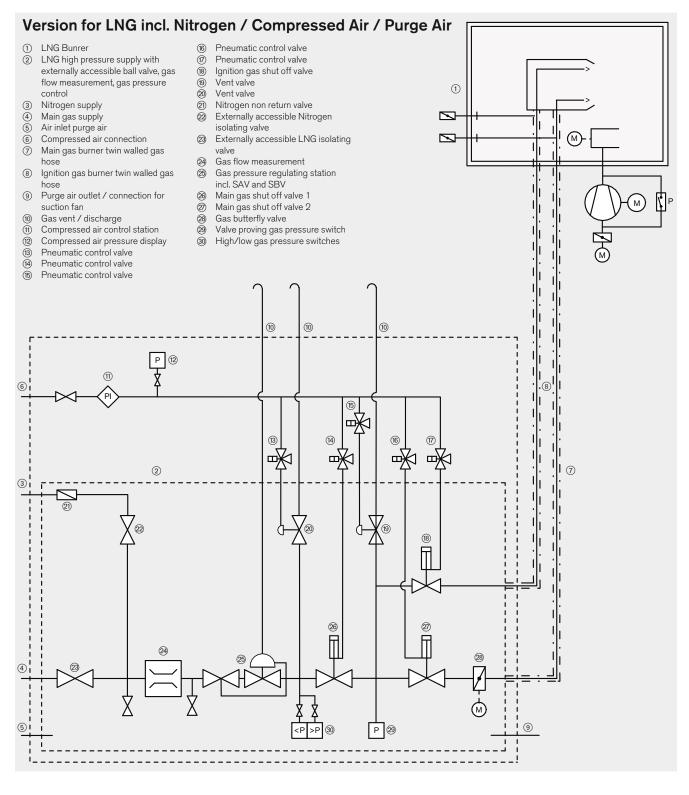
<sup>1)</sup> MDO only as an auxiliary fuel for startup and shutdown of the boiler and burner purging 2) Except for type 8/2



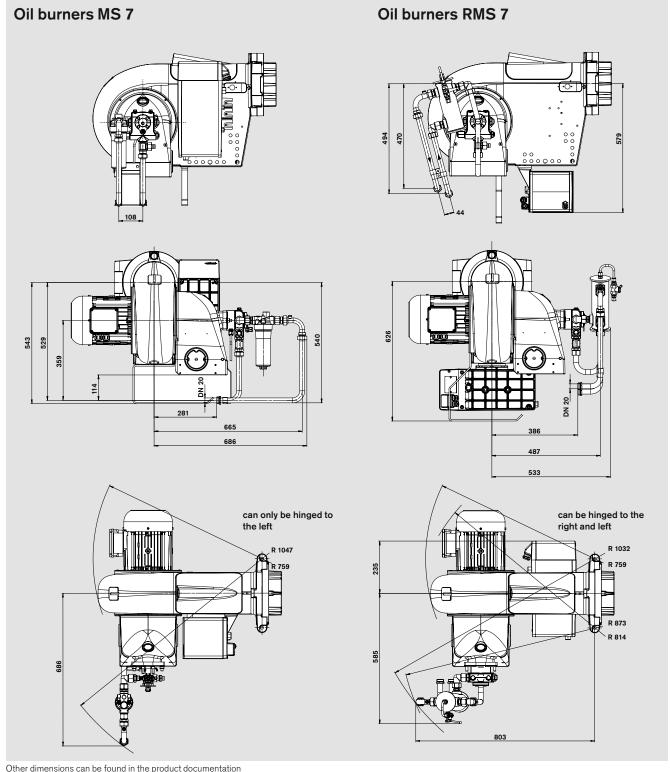
<sup>1)</sup> MDO only as an auxiliary fuel for startup and shutdown of the boiler and burner purging 2) Except for type 8/

# Technology in detail: Fuel supply /fuel change-over





# Dimensions and hinge ranges for series 7/8 version MGO-MDO-HFO



## Our suggestion: Weishaupt equipment versions

Classification	Society		ABS	BV	ccs	DNV	GL	KR	LR	NKK	PRS	RINA	R
Burners general	Marine execution	<ul> <li>All burner castings painted inside</li> <li>Motor terminal box sealed with captivated screws</li> <li>Cable protection provided by flame retardant hose</li> <li>Marine cable entries to DIN 89280</li> <li>Fully wired to terminal strip</li> <li>Type tested stainless steel oil hoses<sup>1)</sup></li> <li>Hinge securing mechanism for servicing</li> <li>Burner motor in IP 54, F, IE2</li> </ul>	•	•	•	•	•	•	•	•	•	•	
	optional	Oil filter in spheroidal cast iron or cast steel 1)	•	•	•	•	•	•	•	•	•	•	
Oil preheating	g / oil preheater												
Control	Controller/	2x LAL2.25 (selectable) in control panel	•	•		•	<b>●</b> <sup>2)</sup>	•	•	•	•	•	•
	manager	1x LOK16.250 in control panel			•		•						
		• 1x W-FM100 on burner					•		•				
	Flame sensor	• 1x RAR9			•		•						
		2x RAR9 (selectable)	•	•		•		•	•	•	•	•	•
		1x QRI2 (in conjunction with W-FM100)					•		•				
Monitoring	Oil pump fitted	LGW air pressure switch		•	•								(
		<ul> <li>Min. oil pressure switch (vers. HFO-MDO-MGO)</li> <li>Max. oil pressure switch (MS / RL / RMS burners)</li> <li>Oil pressure gauge with ball valve</li> </ul>	•	•	•	•	•	•	•	•	•	•	(
	Oil pump external	<ul> <li>Air pressure switch</li> <li>Min. oil pressure switch in oil supply</li> <li>Oil pressure gauge with ball valve in supply</li> </ul>	•	•	•	•	•	•	•	•	•	•	(
Component heating	Version HFO	Oil solenoid valves /oil pressure switch (22W) Nozzle assembly 110W Oil quantity regulator 22W (on RMS burners) Filter fitted 2x 66W <sup>2)</sup>	•	•	•	•	•	•	•	•	•	•	
	Oil pump	• E4-7 80W, T/TA/UHE-WH 110W	•	•	•	•	•	•	•	•	•	•	•
	500-700 mm <sup>2</sup> /s at 50 °C	Heated oil line and oil distributor 22W     Heated oil hoses 62W	•	•	•	•	•	•	•	•	•	•	•
Gas, duel fuel	and three fuel bur	ners											
		Versions on request											

 $<sup>^{1)}</sup>$  Included on MS7 and MS8 burners in version HFO-MDO-MGO  $^{2)}$  Except for ships under German flag

### Weishaupt burners in operation: Everywhere where quality is essential



A Weishaupt RGL5 burner provides steam on the Research Ship Polarstern



Waste incinerator on the luxury liner "MS Empress" with two L1 burners



Thermal fluid oil is heated by a heavy oil burner type MS8 from Weishaupt



Many of the tanker from the shipyard Odense are equipped with Weishaupt burners such as MS / RMS 7-8

#### At home on all oceans

The demands on marine applications are high. Highest reliability and operational safety are therefore imperative.

Decades of experience coupled with the highest product quality and service makes us one of the leading companies in the industry.

Weishaupt burners in marine execution are used around the world under the harshest conditions, for example on:

- Cruise Ships
- Ferries
- Tankers
- Container Ships
- Bulk Carriers
- Floating platforms
- Drilling rigs

#### Applications:

- Auxiliary and hot water boilers
- Process plant, e.g. for
  - waste incineration
  - oil refining processes



Crude oil from the drilling rigs in the South China Sea is stored temporarily on central ship depots

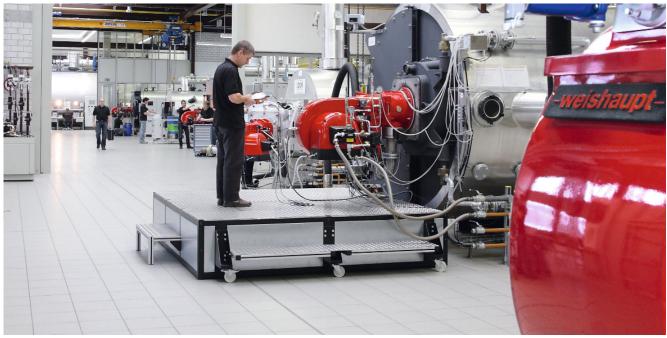


Four RGL70 burners on thermal fluid boilers ensure the crude oil can be pumped



Two RGMS70/2 burners with digital combustion management provide the necessary process heat on the oil production platform CNOOC LUDA 27-2

# Our recipe for success: Innovation and modern production



The burner technology of tomorrow is tested in the Research and Development Centre

Innovative strength is provided by the in-house Research and Development Centre, which for decades has been setting standards with new product developments. Cleaner, more economical and convenient are the demands placed on new burners and heating systems.

At present, around 100 specialists are committed to fulfilling this task in Schwendi. A team, which combines special training, experience, craftsmanship, skill and creativity and is second to none in the industry.

Skill and knowledge for Weishaupt's future-proof workshops is also provided by reference sites in the field and continued customer interface. The work is carried out using modern test equipment and design offices.

#### Modern production methods

combine optimum working conditions and maximum conservation of resources. Automated manufacturing centres, bright manufacturing facilities and efficient work processes are essential ingredients. Highest reliability of our products is the goal.

A willingness to invest ensures a modern manufacturing facility and thus quality and efficiency. Burners for worldwide use are manufactured at the parent company in Schwendi.

#### Care, diligence and discipline

shape our business. Every action and the smallest of items is important, if the high level of customer care is to be 'built' into the burners and heating systems.

It's about the effectiveness of the test and control systems, the use of modern technology and the quality of materials as well as logistics and organisation. And it is decided by the human factor: "We deliver precision work," the motto of every Weishaupt employee.



Burners for worldwide use are manufactured in a modern workshop



All burners in marine execution are fully tested on special test beds prior to delivery

Max Weishaupt GmbH 88475 Schwendi

Telephone 00 49 73 53 8 30 Telefax 00 49 73 53 8 33 58

www.weishaupt.de info@weishaupt.de

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# Weishaupt service worldwide: 24 hours, 365 days



Weishaupt worldwide:
The Branch Offices in Germany
and the Daughter Companies,
representatives and agencies
abroad provide local expertise.

Germany:
Augsburg
Berlin
Bremen
Cologne
Dortmund
Dresden
Erfurt
Frankfurt
Freiburg
Hamburg
Hanover
Karlsruhe
Kassel
Koblenz
Leipzig
Mannheim
Munich

Münster	Canad
Neuss	Croati
Nuremberg	Czech
Regensburg	Brazil
Reutlingen	Danma
Rostock	France
Schwendi	Great
Siegen	Hunga
Stuttgart	Italy
Trier	Polano
Wangen	Rumai
Würzburg	Serbia
	Slovak
Daughter	Slover
Companies:	South
Belgium	Swede
Bosnia and	Switze

Herzegovina

USA

ada	Representativ
atia	Bulgaria
ch Republic	China
til	Lithuania
mark	
ice	Agencies:
at Britain	Algeria
gary	Australia
	Austria
ınd	Bangladesh
nania	Cyprus
oia	Egypt
akia	Estonia
enia	Finland
th Africa	Greece
den	India
zerland (East)	Indonesia
١	Iran

atives:	Ireland
	Israel
	Japan
	Jordan
	Korea (South)
	Kuwait
	Latvia
	Lebanon
	Luxembourg
١	Macedonia
	Malaysia
	Moldova
	Morocco
	Netherlands
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Philippines
Portugal
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Switzerland (West)
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Thailand
Tunisia
Turkey
Ukraine
United Arab
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Vietnam